

FIG. 1a

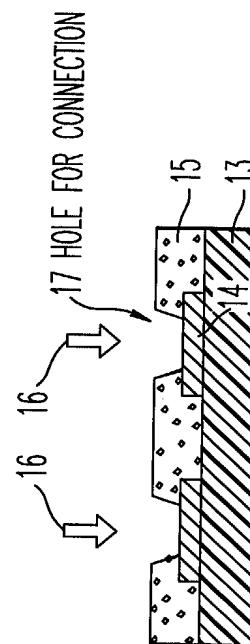


FIG. 1b

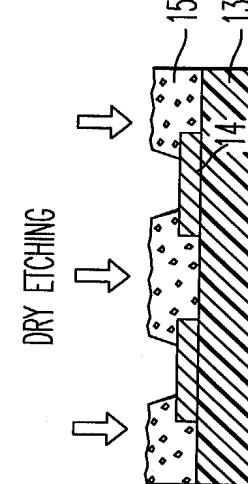
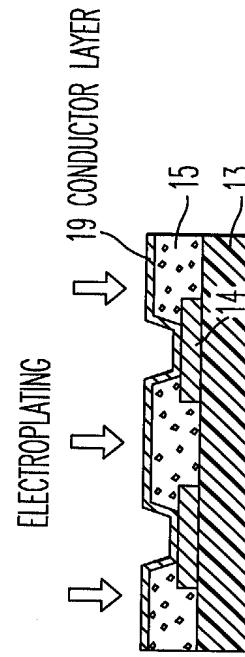


FIG. 1c

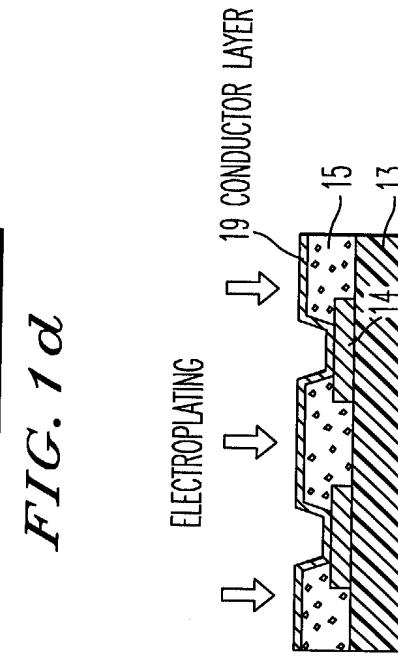


FIG. 1d

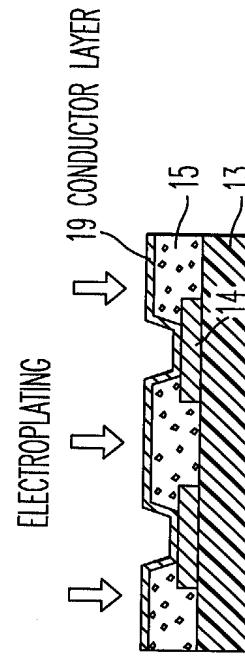


FIG. 1e

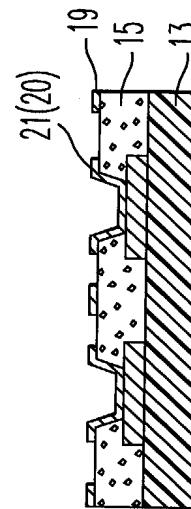


FIG. 1f

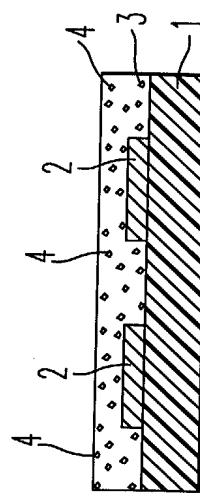
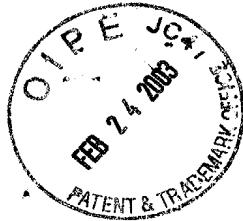


FIG. 2a  
PRIOR ART

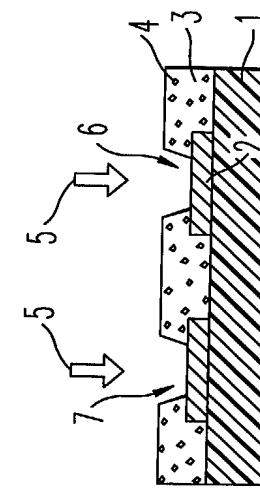


FIG. 2b  
PRIOR ART

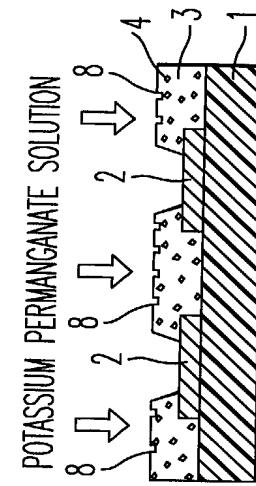
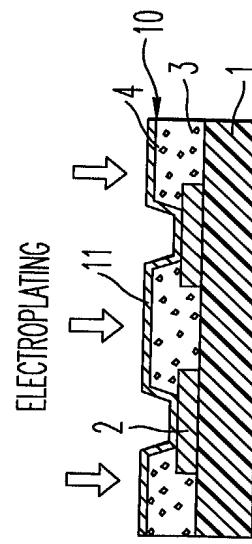


FIG. 2c  
PRIOR ART



ELECTROPLATING

FIG. 2d  
PRIOR ART

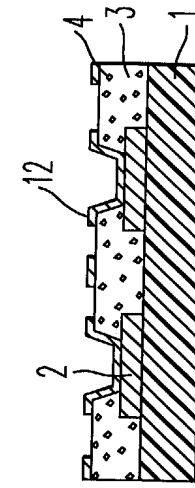


FIG. 2e  
PRIOR ART